

WHAT IS CLAIMED IS:

1. Tips for ball-point pens, roller ball pens or gel ink roller ball pens comprising a ball receiving part and a ball, wherein a material of the above mentioned ball receiving part does not contain a lead component as a free machining material but is a ferritic stainless steel material which contains bismuth (Bi) as a free machining material.
2. The tips for ball-point pens, roller ball pens or gel ink roller ball pens as set forth in claim 1, wherein a material of the above mentioned ball receiving part is a ferritic stainless steel material which includes sulfur (S) as a free machining material.
3. The tips for ball-point pens, roller ball pens or gel ink roller ball pens as set forth in claim 2, wherein a material of the above mentioned ball receiving part is a ferritic stainless steel material which includes sulfide inclusions, manganese (Mn), molybdenum (Mo), and chrome (Cr) as a free machining material.
4. Tips for ball-point pens, roller ball pens or gel ink roller ball pens comprising a ball receiving part and a ball, wherein a material of the above mentioned ball receiving part does not contain a lead component as a free machining material but is

a ferritic stainless steel material which contains bismuth (Bi) as a free machining material and said ferritic stainless steel material contains not greater than 0.05 wt % of carbon (C), not greater than 1.0 wt % of silicon (Si), not greater than 2.0 wt % of manganese (Mn), not greater than 0.05 wt % of phosphor (P), 0.25 to 0.35 wt % of sulfur (S), 19 to 21 wt % of chrome (Cr), not greater than 2.0 wt % of molybdenum (Mb), not greater than 0.05 wt % of tellurium (Te), and not greater than 0.05 wt % of bismuth (Bi).